Integra 5 Speed Swap

The Ultimate Guide to an Integra 5 Speed Swap **Integra 5 speed swap** projects have become increasingly popular among Honda enthusiasts looking to enhance their driving experience without breaking the bank. Whether you own a 4-speed automatic or a 4-speed manual Integra, upgrading to a 5-speed manual transmission can breathe new life into your ride by improving gear ratios, fuel efficiency, and overall control. If you're curious about how this swap works, what parts you'll need, and the benefits it offers, you're in the right place. Let's dive into the world of Integra 5 speed swaps and explore everything you need to know.

Why Consider an Integra 5 Speed Swap?

If you're driving an older Integra model, chances are it came equipped with a 4-speed transmission, especially if it's an automatic or early manual version. Swapping to a 5-speed manual transmission isn't just about adding an extra gear; it's about enhancing the car's performance and driving feel.

Improved Gear Ratios and Performance

The additional gear in a 5-speed transmission allows for better gear spacing, meaning your engine can stay in its optimal power band more often. This results in quicker acceleration and improved highway cruising with lower RPMs, which can translate to better fuel economy and reduced engine wear.

Enhanced Driving Engagement

For enthusiasts, shifting through five gears manually provides a more engaging and connected driving experience. The swap is especially appealing for those who want to convert their automatic Integra to manual, or upgrade from a basic 4-speed manual to a transmission that offers more control and versatility.

What You Need for an Integra 5 Speed Swap

Before jumping into an Integra 5 speed swap, it's essential to gather the correct parts and understand how they fit together. The swap isn't just about bolting on a new transmission; there are several components and modifications involved.

Transmission Core

The centerpiece of the swap is, of course, the 5-speed transmission itself. Many enthusiasts source transmissions from later-model Integras (such as the GS-R or Type R trims) because these often come with stronger internals and better gear ratios. Alternatively, some opt for transmissions from compatible Honda models like the Civic Si, but this requires additional adapters and modifications.

Clutch and Flywheel Assembly

Upgrading your transmission means you'll need a compatible clutch kit and flywheel. A 5-speed clutch assembly often differs from the 4-speed version in terms of size and engagement characteristics. High-performance clutch kits are also popular among those who want to handle increased power or spirited driving.

Shifter and Linkage

The shifter assembly and linkage need to match the new transmission. While some swaps allow you to reuse your existing shifter housing with minor adjustments, others require a complete replacement. Proper alignment of the linkage is crucial for smooth gear changes.

Driveshaft and Axles

Depending on your Integra's year and model, you might need to swap or modify the driveshaft and axles to fit the new transmission. Length and spline count can vary, so it's important to verify compatibility or source parts from donor cars.

Hydraulic Components and Pedal Assembly

If converting from an automatic or 4-speed manual without a clutch pedal, you'll need to install the clutch master cylinder, slave cylinder, and associated hydraulic lines. The pedal assembly itself may also require modification or replacement to accommodate the clutch pedal.

ECU and Wiring Adjustments

Older Integras with carbureted engines might not need ECU changes, but for fuel-injected models, the ECU may require reprogramming or swapping to accommodate the new transmission's sensors and speedometer inputs. Wiring modifications may also be necessary for the reverse lights and neutral safety switch.

Step-by-Step Overview of the Swap Process

While every swap varies based on the specific Integra model and the donor transmission, here is a general outline of what to expect during an Integra 5 speed swap.

1. **Preparation and Safety:** Ensure you have a safe working environment, proper tools, and a vehicle lift or jack stands.
2. **Remove Existing Transmission:** Drain fluids, disconnect driveshaft, shift linkage, clutch components (if manual), and unbolt the transmission from the engine.
3. **Install Clutch and Flywheel:** If not already installed on the new transmission, mount the clutch and flywheel on the engine.
4. **Mount the 5-Speed Transmission:** Bolt the new transmission to the engine, ensuring alignment and proper torque on bolts.
5. **Connect Shifter Linkage and Driveshaft:** Adjust linkage for smooth shifting and install

the driveshaft or axles.
6. **Install Hydraulic Components:** Set up the clutch master and slave cylinders, bleeding the hydraulic system for proper clutch operation.
7. **Finalize Wiring and ECU Adjustments:** Connect sensors, adjust wiring for reverse lights, and update or swap the ECU if necessary.
8. **Test Drive and Troubleshoot:** Once assembled, test the transmission operation in a controlled environment, checking for smooth gear changes and any unusual noises.

Tips for a Successful Integra 5 Speed Swap

Embarking on this upgrade can be rewarding, but it requires attention to detail and planning. Here are some helpful tips to ensure your swap goes smoothly:

1. **Research Your Specific Model:** Not all Integras are created equal. Transmission compatibility varies between generations and trims, so verify the exact parts you need.
2. **Source Quality Parts:** Use transmissions and components from reputable sources or trusted salvage yards to avoid issues with worn or damaged parts.
3. **Consider Professional Help:** If you're unfamiliar with manual transmission work, consulting a professional mechanic or transmission specialist can save time and headaches.
4. **Upgrade Supporting Components:** While swapping transmissions, think about upgrading your clutch, flywheel, and differential for a better overall driving experience.
5. **Plan for ECU and Wiring:** Make sure you have the knowledge or resources to handle electrical modifications, which can be the trickiest part of the swap.
6. **Keep a Service Manual Handy:** Factory service manuals for your Integra and the donor transmission model are invaluable for torque specs, diagrams, and procedures.

The Benefits Beyond the Swap

Completing an Integra 5 speed swap is not just a mechanical upgrade; it often opens the door to further performance enhancements. With a more versatile transmission, enthusiasts can explore higher performance clutches, short-throw shifters, and even engine tuning that takes advantage of the improved driveline. Moreover, for those who daily drive their Integras, the 5-speed transmission often leads to more comfortable cruising and better fuel mileage, reducing wear on the engine and transmission over time. In the world of Honda tuning and modifications, the Integra 5 speed swap stands out as a practical and rewarding upgrade. Whether you're aiming to restore a classic Integra, increase its performance, or simply enjoy the feel of a manual transmission, this swap can be a game-changer that enhances your connection to the road.

Everything You Need to Know About the Integra 5 Speed Swap **integra 5 speed swap** projects have become increasingly popular among automotive enthusiasts looking to enhance the driving experience of their Acura Integra models. Whether driven by the desire for improved performance, better gear ratios, or simply a smoother shift feel, swapping the stock transmission to a 5-speed manual setup offers a range of benefits and challenges that warrant a detailed examination. This article delves into the technical, mechanical, and practical aspects of the Integra 5 speed swap, providing clarity for those considering this upgrade.

Understanding the Integra 5 Speed Swap

The Integra 5 speed swap typically involves replacing an automatic transmission or a less desirable manual gearbox in an Acura Integra with a 5-speed manual transmission, often sourced from specific Integra models or compatible Honda/Acura drivetrains. This upgrade is not only a staple among car modifiers but also a practical measure to enhance drivability, responsiveness, and even fuel efficiency. The stock transmissions in earlier or base Integra models sometimes lack the direct, connected feel that purists seek. Additionally, the 5-speed manual transmission offers a better gear spread that can improve acceleration and highway cruising, making it a preferred swap for both street and track applications.

Why Perform a 5 Speed Swap on an Integra?

The motivations behind undertaking an Integra 5 speed swap vary but can generally be categorized into the following:

1. **Improved Gear Ratios:** The 5-speed transmission offers gear ratios that are better suited to both spirited driving and fuel economy.
2. **Enhanced Driving Engagement:** Manual transmissions provide a more tactile and engaging driving experience compared to automatics or older 4-speed manuals.
3. **Performance Upgrades:** When combined with engine modifications, a 5-speed swap allows drivers to maximize power delivery and control.
4. **Reliability:** Certain 5-speed transmissions, such as those from the B-series or GSR models, are known for their robustness and durability.

These benefits contribute to why the Integra 5 speed swap remains a sought-after modification, especially in the tuner community.

Technical Considerations of the Integra 5 Speed Swap

Swapping out a transmission is rarely as simple as unbolting one unit and installing another. The Integra 5 speed swap involves an understanding of compatibility, wiring, mechanical fitment, and sometimes custom fabrication.

Transmission Compatibility and Selection

The most commonly used transmissions for the swap are derived from the Integra GSR or LS models, or from compatible Honda Civic models that share platform similarities. The choice depends largely on the donor vehicle, budget, and desired performance characteristics. Key factors to consider include:

1. **Bellhousing bolt pattern:** The transmission must physically bolt to the existing engine without requiring an adapter plate.
2. **Input shaft length and spline count:** Ensuring the clutch disc mates properly with the input shaft.
3. **Shift linkage compatibility:** The transmission should align correctly with existing or

modified shifter assemblies.
4. **Axle compatibility:** Differences in axle shaft lengths or spline counts may necessitate custom axles or modifications.

Many enthusiasts favor the B16 or B18 GSR 5-speed transmissions due to their proven performance and relative ease of integration.

Clutch and Flywheel Upgrades

An Integra 5 speed swap is often paired with clutch and flywheel upgrades to ensure smooth engagement and to handle increased power levels. Stock components may not always suit the new transmission or driving style. Upgrading to a performance clutch kit and a lightweight flywheel can enhance throttle response and reduce rotational mass. However, it is essential to balance these upgrades with drivability, as overly aggressive setups might cause chatter or premature wear.

Driveshaft and Axle Considerations

Since the transmission orientation and length may differ from the original unit, driveshaft modifications become a central consideration. Some swaps require new or custom-length axles to accommodate the new transmission’s size and mounting points. In some cases, the differential may also need attention, especially if gear ratios are altered as part of the swap or associated upgrades.

Pros and Cons of the Integra 5 Speed Swap

Making an informed decision about the Integra 5 speed swap requires weighing the advantages against potential drawbacks.

Pros

1. **Enhanced Driving Dynamics:** More precise gear control and improved connection to the vehicle.
2. **Better Fuel Economy:** Proper gear ratios can reduce engine RPMs at cruising speeds.
3. **Increased Resale Value:** Manual transmissions are often preferred by enthusiasts, potentially increasing market appeal.
4. **Customization Potential:** Opens doors for further drivetrain and engine tuning.

Cons

1. **Complex Installation:** Requires technical knowledge, tools, and sometimes custom fabrication.
2. **Cost:** Parts, labor, and potential modifications can add up.
3. **Compatibility Issues:** Not all Integra models have straightforward swaps, and some require additional parts.
4. **Potential for Increased Wear:** If improperly installed, the transmission or clutch

components may experience premature failure.

Step-by-Step Overview of the Integra 5 Speed Swap Process

For those contemplating the swap, understanding the general workflow is beneficial. Although specifics vary by model year and transmission choice, the following outline provides a basic framework:

1. **Preparation:** Gather all necessary parts including the 5-speed transmission, clutch kit, flywheel, axles, and any required sensors or wiring harnesses.
2. **Removal:** Safely remove the existing transmission and associated components from the vehicle.
3. **Inspection and Modification:** Inspect the bellhousing, clutch, and flywheel. Modify or replace components as necessary.
4. **Installation:** Bolt in the 5-speed transmission, connect the clutch hydraulic or cable system, and install the appropriate shifter mechanism.
5. **Axle and Driveshaft Adjustment:** Install compatible axles and driveshaft, modifying lengths or splines if required.
6. **Wiring and Sensors:** Adapt or replace wiring harnesses and sensors to ensure proper functionality of reverse lights, speedometer, and other electronic systems.
7. **Testing:** Once installed, thoroughly test the transmission operation, clutch engagement, and drivability before regular use.

Potential Challenges During Installation

Aside from the mechanical fitment, wiring and sensor integration present unique challenges. For example, reverse light switches may differ between transmissions, requiring splicing or adapter harnesses. Speedometer calibration can also be affected, especially if the vehicle uses electronic speed sensors. Furthermore, ensuring the clutch master cylinder and slave cylinder are compatible with the new transmission is crucial to avoid hydraulic issues.

Comparisons With Other Transmission Upgrades

While the Integra 5 speed swap is popular, some enthusiasts consider alternative transmission options, such as 6-speed swaps or aftermarket sequential gearboxes. The 5-speed swap strikes a balance between performance improvement and cost-effectiveness. A 6-speed transmission might offer more gear ratios and higher top speeds but often comes with increased complexity, cost, and potential fitment hurdles. Aftermarket sequential transmissions provide race-level performance but are typically reserved for track-focused builds due to expense and usability in daily driving scenarios.

The Cultural and Community Impact of the Integra 5 Speed Swap

The Integra 5 speed swap has fostered a vibrant community of DIYers, professional shops, and online forums dedicated to sharing knowledge and resources. This collective expertise lowers the barrier to entry for newcomers and helps refine best practices. Social media groups, video tutorials, and dedicated Integra clubs offer invaluable support, highlighting the swap's role not just as a mechanical upgrade but as part of a larger automotive culture. Performing an Integra 5 speed swap is a compelling way to enhance the performance and enjoyment of this iconic vehicle. While not without its challenges, the upgrade offers tangible benefits that contribute to the vehicle's longevity and driving pleasure. With careful planning, the right parts, and attention to detail, enthusiasts can successfully navigate the intricacies of this popular modification.

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Search functionality adds practical value. Readers do not need to rely on memory alone. Important sections can be located instantly, making the book useful both for study and quick consultation. This efficiency encourages repeated use rather than one-time consumption.

Legitimate platforms play a vital role in maintaining quality and trust. Libraries, open-access repositories, and academic institutions provide carefully curated collections. By relying on these sources, readers ensure accuracy while supporting responsible distribution.

Affordability expands opportunity. When financial barriers are reduced, exploration increases. Readers are more willing to engage with unfamiliar subjects, discover new perspectives, and

broaden their intellectual range without hesitation.

For students, this access supports consistent learning habits. Materials remain available beyond classroom hours, allowing concepts to be reinforced at a comfortable pace. Notes and highlights stay organized, helping structure revision and review.

Professionals use downloadable books differently. They approach them as tools rather than assignments. Sections are consulted as needed, insights applied directly, and references revisited when challenges arise. Learning integrates naturally into work routines.

Personal development also benefits. Reading becomes less about completion and more about reflection. Ideas are allowed to linger, connect, and mature. Over time, this leads to a deeper relationship with the subject matter.

Accessibility features quietly increase inclusivity. Adjustable display options and reading assistance tools ensure that more people can engage comfortably. Knowledge becomes easier to approach without drawing attention to limitations.

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There is also a shift in mindset. When access is consistent, learning feels less urgent and more intentional. Readers engage because they want to, not because they must.

Global availability further enriches the experience. People from different backgrounds interact with the same material, bringing diverse interpretations and insights. This shared access strengthens the collective value of knowledge.

Over time, books stop feeling temporary. They remain available as references, reminders, and sources of renewed understanding. The relationship extends beyond a single reading session.

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What develops is not just familiarity with content, but confidence in learning itself. The reader knows that understanding can grow gradually, shaped by patience and repeated engagement.

And in that steady rhythm—open, pause, return—knowledge finds its place naturally.

Questions & Answers About integra 5 speed swap

No	Question	Answer
1	What are the benefits of swapping to a 5-speed transmission in an Integra?	Swapping to a 5-speed transmission in an Integra improves acceleration, provides better gear ratios for enhanced performance, and can increase fuel efficiency compared to the stock 4-speed transmission.
2	Which Integra models are compatible with a 5-speed transmission swap?	Most Integra models from the mid-1990s, especially the B-series equipped variants like the Integra LS, RS, and GS-R, are compatible with a 5-speed transmission swap, but it's important to verify the specific year and engine to ensure compatibility.
3	What parts are needed for a successful Integra 5-speed swap?	Essential parts for an Integra 5-speed swap include the 5-speed transmission, clutch assembly, flywheel, shifter assembly, transmission mounts, driveshaft (if necessary), and sometimes ECU tuning or wiring modifications.
4	Can I use a 5-speed transmission from a different Honda model for my Integra?	Some Honda transmissions are interchangeable, such as using a 5-speed from a Civic or CRX, but compatibility depends on the engine code and bellhousing bolt pattern. It's critical to research or consult experts to confirm fitment.
5	How much does an Integra 5-speed transmission swap typically cost?	The cost varies widely depending on parts condition and labor rates, but generally, a 5-speed swap can cost between $800 to $2000, including parts and professional installation.

Integra 5 speed swap, Integra transmission swap, Integra 5 speed conversion, Integra manual swap, Integra gearbox upgrade, Honda Integra 5 speed, Integra transmission upgrade, Integra 5 speed install, Integra swap kit, Integra transmission parts

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